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STAICOVICI, STEFAN	
ART UNIT	PAPER NUMBER
1732	
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Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)
	10/642,325	LEHMANN ET AL.
Office Action Summary	Examiner	Art Unit
	Stefan Staicovici	1732
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	orrespondence address
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA  - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication.  - If NO period for reply is specified above, the maximum statutory period w  - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tim rill apply and will expire SIX (6) MONTHS from cause the application to become ABANDONE	N. nely filed the mailing date of this communication. D (35 U.S.C. § 133).
Status		
<ol> <li>Responsive to communication(s) filed on 10 Ja</li> <li>This action is FINAL.</li> <li>Since this application is in condition for allowar closed in accordance with the practice under E</li> </ol>	action is non-final. nce except for formal matters, pro	
Disposition of Claims		
4) ☐ Claim(s) 1-51 is/are pending in the application. 4a) Of the above claim(s) 7-16,24-32,39,41,42, 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 1-6,17-23,33-38,40,43,46 and 49 is/ar 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and/or	<u>44,45,47,48,50 and 51</u> is/are with re rejected.	ndrawn from consideration.
9) The specification is objected to by the Examine	•	
10) The drawing(s) filed on is/are: a) access applicant may not request that any objection to the control of the control	epted or b) objected to by the liderawing(s) be held in abeyance. See ion is required if the drawing(s) is obj	e 37 CFR 1.85(a). lected to. See 37 CFR 1.121(d).
Priority under 35 U.S.C. § 119		
<ul> <li>12) Acknowledgment is made of a claim for foreign</li> <li>a) All b) Some * c) None of:</li> <li>1. Certified copies of the priority documents</li> <li>2. Certified copies of the priority documents</li> <li>3. Copies of the certified copies of the priority application from the International Bureau</li> <li>* See the attached detailed Office action for a list of the certified copies of the attached detailed Office action for a list of the certified copies</li> </ul>	s have been received. s have been received in Applicati ity documents have been receive i (PCT Rule 17.2(a)).	on No ed in this National Stage
Attachment(s)  1) Notice of References Cited (PTO-892)  2) Notice of Draftsperson's Patent Drawing Review (PTO-948)  3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date 8/18/03;10/06/03;	4)  Interview Summary Paper No(s)/Mail Da 5)  Notice of Informal P 6)  Other: <u>IDS: 2/4/05;</u> 3	ate latent Application (PTO-152)

**DETAILED ACTION** 

Election/Restrictions

1. Applicant's election with traverse of Group I, claims 1-6, 17-23, 33-38, 40, 43, 46 and 49

in the reply filed on January 10, 2006 is acknowledged. The traversal is on the ground(s) that

"no additional effort would be required to search ... all the claims in one application."

This is not found persuasive because as shown in the restriction requirement mailed

December 12, 2005, the three groups of inventions are classified in different classes and

subclasses, hence requiring a search in multiple class/subclass combinations and as such,

creating an undue burden.

The requirement is still deemed proper and is therefore made FINAL.

Claim Objections

2. The numbering of claims is not in accordance with 37 CFR 1.126 which requires the

original numbering of the claims to be preserved throughout the prosecution. When claims are

canceled, the remaining claims must not be renumbered. When new claims are presented, they

must be numbered consecutively beginning with the number next following the highest

numbered claims previously presented (whether entered or not).

Misnumbered claim 48 (second occurrence) has been renumbered 49. Claims 1-51 are

pending in the instant application.

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Claim Rejections - 35 USC § 102

3. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the

basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an

international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United

States and was published under Article 21(2) of such treaty in the English language.

4. Claims 1 and 3-6 are rejected under 35 U.S.C. 102(e) as being anticipated by Murai et al.

(US 2004/0185733 A1).

Murai et al. (US 2004/0185733 A1) teach the claimed resin transfer molding process for

making a molded product including, providing a resin having an ABS and a benzoxazine

component (heat curable composition), placing a reinforcing fiber woven fabric in a mold,

injecting (elevated pressure) said resin into said mold, heating said mold to a first temperature

such as to reduce the viscosity of the resin and allow wetting of said reinforcing fiber woven

fabric, increasing the temperature to a second, higher temperature such as to cure said resin and

form said molded product (see paragraphs [0073], [0077]-[0079] and [0099]).

Regarding claim 3, Murai et al. (US 2004/0185733 A1) teach a resin having an ABS, a

benzoxazine, a phenolic and an epoxy component (heat curable composition) (see paragraphs

[0073]). Further, Murai et al. (US 2004/0185733 A1) teach a hardening agent (curing agent) (see

paragraph [007]).

In regard to claim 4, Murai et al. (US 2004/0185733 A1) teach a resin composition having a viscosity of less than 500 mPa·sec (centipoises)

Specifically regarding claims 5 and 6, Murai *et al.* (US 2004/0185733 A1) teach a curing time of two hours and a carbon fiber fabric (see paragraph [0099]).

## Claim Rejections - 35 USC § 103

- 5. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 6. Claim 2 is rejected under 35 U.S.C. 103(a) as being unpatentable over Murai et al. (US 2004/0185733 A1) in view of Jang et al. (Journal 1998).

Murai et al. (US 2004/0185733 A1) teach the basic claimed process as described above.

Regarding claim 2, although Murai et al. (US 2004/0185733 A1) teach a resin having an ABS component, Murai et al. (US 2004/0185733 A1) do not teach an ABS toughening agent having secondary amine terminal groups. However, the use of an ABS toughening agent having secondary amine terminal groups is well known as evidenced by Jang et al. (Journal 1998) who teach the use of an ABS toughening agent having secondary amine terminal groups in combination with polybenzoxazine (see Abstract). Therefore, it would have been obvious for one of ordinary skill in the art to have provided an ABS toughening agent having secondary amine terminal groups as taught by Jang et al. (Journal 1998) in the composition in the process of

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Murai et al. (US 2004/0185733 A1) because, Jang et al. (Journal 1998) specifically teach that the mechanical properties of the resulting molded article increase, hence providing for an improved product and also because of its known status.

7. Claims 17-18, 20-23, 33 and 35-38 are rejected under 35 U.S.C. 103(a) as being unpatentable over Murai *et al.* (US 2004/0185733 A1) in view of Applicants' Admitted Prior Art (APA).

Murai et al. (US 2004/0185733 A1) teach the basic claimed resin transfer molding process for making a molded product including, providing a resin having an ABS and a benzoxazine component (heat curable composition), placing a reinforcing fiber woven fabric in a mold, injecting (elevated pressure) said resin into said mold, heating said mold to a first temperature such as to reduce the viscosity of the resin and allow wetting of said reinforcing fiber woven fabric, increasing the temperature to a second, higher temperature such as to cure said resin and form said molded product (see paragraphs [0073], [0077]-[0079] and [0099]).

Regarding claim 17, although Murai et al. (US 2004/0185733 A1) teach a low-pressure injection method (see paragraph [0077]), Murai et al. (US 2004/0185733 A1) do not specifically teach a vacuum assisted molding process. APA teaches that it is known in vacuum assisted molding process to use vacuum to infuse the resin (see paragraph [0006] of the original disclosure), hence a low injection process as suggested by Murai et al. (US 2004/0185733 A1). Therefore, it would have been obvious for one of ordinary skill in the art to have provided a vacuum as taught by APA in the process of Murai et al. (US 2004/0185733 A1) because of known advantages such as reduced porosity, increased properties of the resulting molded product

and also because Murai *et al.* (US 2004/0185733 A1) suggests a vacuum assisted molding process by specifically teaching a low-pressure injection method (see paragraph [0077]).

In regard to claim 18, although Murai et al. (US 2004/0185733 A1) in view of APA does not teach a dispersing (resin distribution) medium, the use of a dispersing medium is well known. It would have been obvious for one of ordinary skill in the art to have provided a dispersing medium in the process of Murai et al. (US 2004/0185733 A1) in view of APA due to a variety of known advantages such as improved uniform resin flow, reduced resin rich or poor areas and improved properties due to a more uniform structure.

Regarding claims 20 and 35, Murai et al. (US 2004/0185733 A1) teach a resin having an ABS, a benzoxazine, a phenolic and an epoxy component (heat curable composition) (see paragraphs [0073]). Further, Murai et al. (US 2004/0185733 A1) teach a hardening agent (curing agent) (see paragraph [007]).

In regard to claims 21 and 36, Murai et al. (US 2004/0185733 A1) teach a resin composition having a viscosity of less than 500 mPa sec (centipoises)

Specifically regarding claims 22-23 and 37-38, Murai *et al.* (US 2004/0185733 A1) teach a curing time of two hours and a carbon fiber fabric (see paragraph [0099]).

Regarding claim 33, although Murai et al. (US 2004/0185733 A1) teach a low-pressure injection method (see paragraph [0077]), Murai et al. (US 2004/0185733 A1) do not specifically teach a film infusion molding process. APA teaches that resin film infusion is well known as a resin transfer molding process (see paragraphs [0007]-[0009] of the original disclosure), hence a low injection process as suggested by Murai et al. (US 2004/0185733 A1). Therefore, it would

have been obvious for one of ordinary skill in the art to have provided a resin film as taught by APA in the process of Murai *et al.* (US 2004/0185733 A1) because of known advantages that a resin film infusion process provides such as increased resin flow control and the ability to mold large structures and also because Murai *et al.* (US 2004/0185733 A1) suggests a resin infusion molding process by specifically teaching a low-pressure injection method (see paragraph [0077]). Further, it is noted that Murai *et al.* (US 2004/0185733 A1) teach a wide variety of equivalent injection/infusion molding process (see paragraph [0096]).

8. Claims 19 and 34 are rejected under 35 U.S.C. 103(a) as being unpatentable over Murai et al. (US 2004/0185733 A1) in view of Applicants' Admitted Prior Art (APA) and in further view of Jang et al. (Journal 1998).

Murai et al. (US 2004/0185733 A1) in view of APA teach the basic claimed process as described above.

Regarding claims 19 and 34, although Murai et al. (US 2004/0185733 A1) in view of APA teach a resin having an ABS component, Murai et al. (US 2004/0185733 A1) in view of APA do not teach an ABS toughening agent having secondary amine terminal groups. However, the use of an ABS toughening agent having secondary amine terminal groups is well known as evidenced by Jang et al. (Journal 1998) who teach the use of an ABS toughening agent having secondary amine terminal groups in combination with polybenzoxazine (see Abstract). Therefore, it would have been obvious for one of ordinary skill in the art to have provided an ABS toughening agent having secondary amine terminal groups as taught by Jang et al. (Journal 1998) in the composition in the process of Murai et al. (US 2004/0185733 A1) in view of APA

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because, Jang et al. (Journal 1998) specifically teach that the mechanical properties of the

resulting molded article increase, hence providing for an improved product and also because of

its known status.

9. Claim 40, 43, 46 and 49 are rejected under 35 U.S.C. 103(a) as being unpatentable over

Murai et al. (US 2004/0185733 A1) in view of Musa (US Patent No. 6,620,905 B1).

Murai et al. (US 2004/0185733 A1) teach the basic claimed process as described above.

Regarding claims 40, 43, 46 and 49, although Murai et al. (US 2004/0185733 A1) teach a

benzoxazine based resin, Murai et al. (US 2004/0185733 A1) does not specifically teach the

claimed chemical compound. Musa ('905) teach a potting (molding) curable benzoxazine

composition having the claimed structure (see col. 1, line 38 through col. 2, line 65). Therefore,

it would have been obvious for one of ordinary skill in the art to have provided a curable

benzoxazine composition having the structure of Musa ('905) in the process of Murai et al. (US

2004/0185733 A1) because, Murai et al. (US 2004/0185733 A1) teach that such curable

benzoxazine compositions provide for improved characteristics, whereas Murai et al. (US

2004/0185733 A1) teach that such resins provide for improved flame and heat resistance, hen

ceproviding for an improved product and also because Murai et al. (US 2004/0185733 A1) teach

a benzoxazine based resin, hence suggesting the structure of Musa ('905).

Conclusion

10. The prior art made of record and not relied upon is considered pertinent to applicant's

disclosure.

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11. Any inquiry concerning this communication or earlier communications from the

examiner should be directed to Stefan Staicovici, Ph.D. whose telephone number is (571) 272-

1208. The examiner can normally be reached on Monday-Friday 9:30 AM to 6:00 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Michael P. Colaianni, can be reached on (571) 272-1196. The fax phone number for

the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent

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system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Stefan Staicovici, PhD

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**Primary Examiner** 

AU 1732

February 2, 2006